



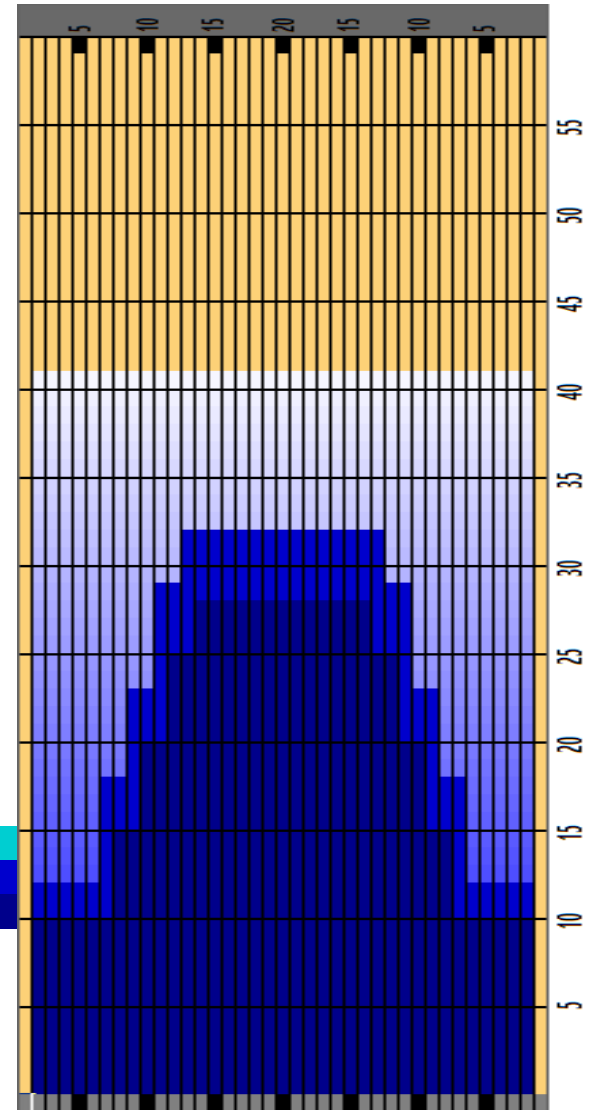
DM Mix 2021



Oil Pattern Distance	41	Reverse Brush Drop	36	Oil Per Board	Multi ul
Forward Oil Total	15.965 mL	Reverse Oil Total	9.95 mL	Volume Oil Total	25.915 mL
Tank Configuration	Only A	Tank A Conditioner	FIRE	Tank B Conditioner	ICE

	START	STOP	LOADS	MICS	SPEED	BUFFER	CROSSED	START	END	FEET	T.OIL
1	2L	2R	5	50	18	3	185	0.0	10.2	10.2	9250
2	8L	8R	2	50	18	3	50	10.2	15.3	5.1	2500
3	10L	10R	2	50	18	3	42	15.3	20.4	5.1	2100
4	12L	12R	2	45	18	3	34	20.4	25.5	5.1	1530
5	14L	14R	1	45	18	3	13	25.5	28.0	2.5	585
6	2L	2R	0	45	18	3	0	28.0	30.0	2.0	0
7	2L	2R	0	45	22	3	0	30.0	34.0	4.0	0
8	2L	2R	0	45	30	3	0	34.0	41.0	7.0	0

	START	STOP	LOADS	MICS	SPEED	BUFFER	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	40	30	3	0	41.0	32.0	-9.0	0
2	13L	13R	1	40	22	3	15	32.0	28.9	-3.1	600
3	11L	11R	2	40	22	3	38	28.9	22.7	-6.2	1520
4	9L	9R	2	45	18	3	46	22.7	17.6	-5.1	2070
5	7L	7R	2	45	18	3	54	17.6	12.5	-5.1	2430
6	2L	2R	2	45	18	3	74	12.5	7.4	-5.1	3330
7	2L	2R	0	50	18	3	0	7.4	0.0	-7.4	0



Cleaner Ratio Main Mix 5:1 Forward
 Cleaner Ratio Back End Mix 5:1 Reverse
 Cleaner Ratio Back End Distance 40 Combined
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 60



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	2.72	1.37	1.01	1.01	1.37	2.72

