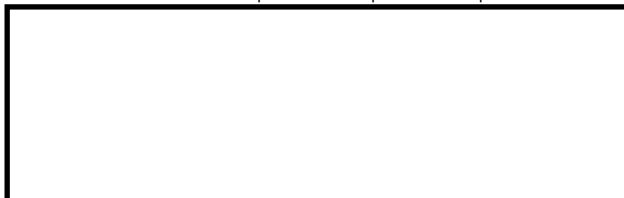


Oil Pattern Distance	39	Reverse Brush Drop	36	Oil Per Board	Multi ul
Forward Oil Total	17.745 mL	Reverse Oil Total	8.99 mL	Volume Oil Total	26.735 mL
Tank Configuration	Multi Tank	Tank A Conditioner	KEGEL	Tank B Conditioner	KEGEL

	START	STOP	LOADS	MICS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	3	45	14	3	A	111	0.0	3.9	3.9	4995
2	4L	4R	1	50	14	3	A	33	3.9	5.8	1.9	1650
3	6L	5R	1	50	14	3	A	30	5.8	7.7	1.9	1500
4	7L	6R	2	50	14	3	A	56	7.7	11.6	3.9	2800
5	8L	7R	2	50	18	3	A	52	11.6	16.7	5.1	2600
6	10L	8R	2	50	18	3	A	46	16.7	21.8	5.1	2300
7	11L	9R	1	50	18	3	A	21	21.8	24.3	2.5	1050
8	13L	11R	1	50	18	3	A	17	24.3	26.8	2.5	850
9	2L	2R	0	50	22	3	A	0	26.8	33.0	6.2	0
10	2L	2R	0	50	26	3	A	0	33.0	39.0	6.0	0

	START	STOP	LOADS	MICS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	40	30	3	B	0	39.0	24.0	-15.0	0
2	12L	10R	2	40	22	3	B	38	24.0	17.8	-6.2	1520
3	9L	9R	2	45	18	3	B	46	17.8	12.7	-5.1	2070
4	8L	7R	1	45	18	3	B	26	12.7	10.2	-2.5	1170
5	6L	6R	1	45	18	3	B	29	10.2	7.7	-2.5	1305
6	5L	5R	1	45	14	3	B	31	7.7	5.8	-1.9	1395
7	3L	4R	1	45	14	3	B	34	5.8	3.9	-1.9	1530
8	2L	2R	0	45	14	3	B	0	3.9	0.0	-3.9	0

Cleaner Ratio Main Mix                    5:1      Forward  
 Cleaner Ratio Back End Mix            5:1      Reverse  
 Cleaner Ratio Back End Distance      59      Combined  
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	3:23	1:26	1	1	1.1	2.77

