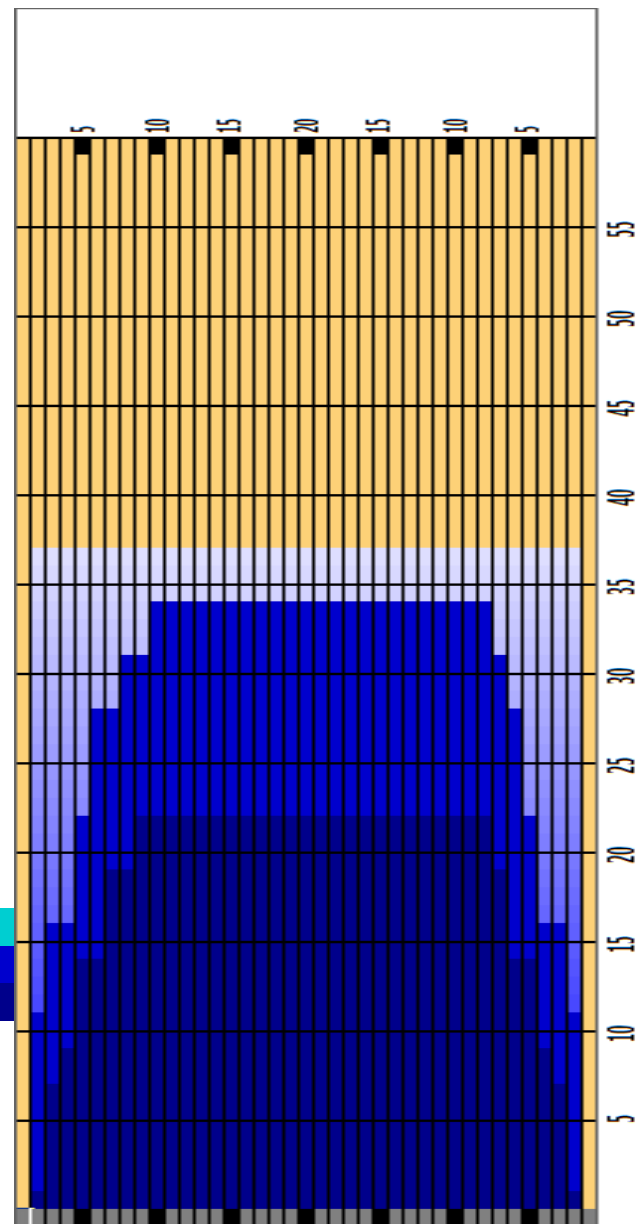


Oil Pattern Distance	37	Reverse Brush Drop	36	Oil Per Board	Multi ul
Forward Oil Total	14.245 mL	Reverse Oil Total	14.33 mL	Volume Oil Total	28.575 mL
Tank Configuration	N/A	Tank A Conditioner	FIRE	Tank B Conditioner	ICE

	START	STOP	LOADS	MICS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	2	40	14	3	A	74	0.0	1.9	1.9	2960
2	3L	3R	2	40	18	3	A	70	1.9	7.0	5.1	2800
3	4L	4R	1	45	18	3	A	33	7.0	9.5	2.5	1485
4	5L	5R	2	50	18	3	B	62	9.5	14.6	5.1	3100
5	7L	7R	2	50	18	3	B	54	14.6	19.7	5.1	2700
6	9L	8R	1	50	18	3	B	24	19.7	22.2	2.5	1200
7	2L	2R	0	50	18	3	B	0	22.2	33.0	10.8	0
8	2L	2R	0	50	26	3	B	0	33.0	37.0	4.0	0

	START	STOP	LOADS	MICS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	50	22	2	B	0	37.0	34.0	-3.0	0
2	10L	8R	1	50	22	3	B	23	34.0	30.9	-3.1	1150
3	8L	7R	1	50	22	3	B	26	30.9	27.8	-3.1	1300
4	6L	6R	2	45	22	3	B	58	27.8	21.6	-6.2	2610
5	5L	5R	2	45	18	3	B	62	21.6	16.5	-5.1	2790
6	3L	3R	2	45	18	3	A	70	16.5	11.4	-5.1	3150
7	2L	2R	2	45	14	3	A	74	11.4	7.5	-3.9	3330
8	2L	2R	0	45	14	3	A	0	7.5	0.0	-7.5	0



Cleaner Ratio Main Mix 5:1 Forward

Cleaner Ratio Back End Mix 6:1 Reverse

Cleaner Ratio Back End Distance 59 Combined

Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 60

Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle:Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	1.68	1.03	1	1	1	1.65

