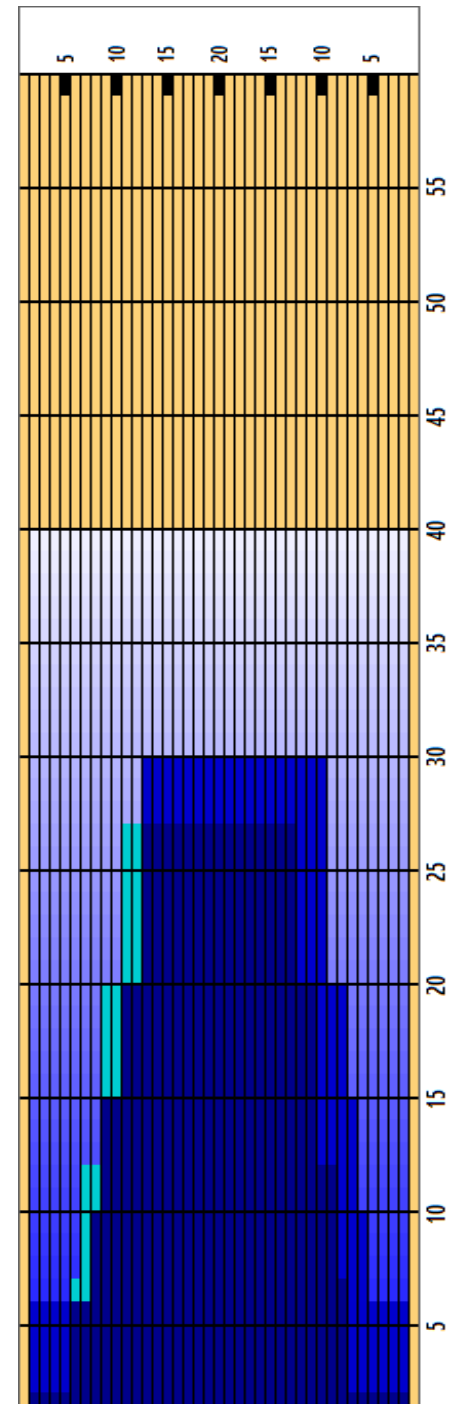


Oil Pattern Distance	40	Reverse Brush Drop	38	Oil Per Board	Multi ul
Forward Oil Total	11.68 mL	Reverse Oil Total	10.28 mL	Volume Oil Total	21.96 mL
Tank Configuration	N/A	Tank A Conditioner	Fire	Tank B Conditioner	Ice

	START	STOP	LOADS	MICS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	2	40	18	A	74	0.0	2.5	2.5	2960
2	6L	8R	2	40	18	B	54	2.5	7.6	5.1	2160
3	7L	9R	2	40	18	B	50	7.6	12.7	5.1	2000
4	9L	11R	3	40	18	B	63	12.7	20.3	7.6	2520
5	11L	13R	3	40	18	B	51	20.3	27.9	7.6	2040
6	2L	2R	0	45	18	B	0	27.9	34.0	6.1	0
7	2L	2R	0	45	22	B	0	34.0	40.0	6.0	0

	START	STOP	LOADS	MICS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	45	26	A	0	40.0	38.0	-2.0	0
2	2L	2R	0	45	18	A	0	38.0	30.0	-8.0	0
3	13L	10R	4	40	18	A	72	30.0	19.8	-10.2	2880
4	11L	8R	2	40	18	A	44	19.8	14.7	-5.1	1760
5	9L	7R	2	40	18	A	50	14.7	9.6	-5.1	2000
6	8L	6R	2	40	14	A	54	9.6	5.7	-3.9	2160
7	2L	2R	1	40	14	A	37	5.7	3.8	-1.9	1480
8	2L	2R	0	45	14	A	0	3.8	0.0	-3.8	0



Cleaner Ratio Main Mix 5:1 Forward
 Cleaner Ratio Back End Mix 5:1 Reverse
 Cleaner Ratio Back End Distance 59 Combined
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	5.48	1.53	1	1	1.42	5.48

