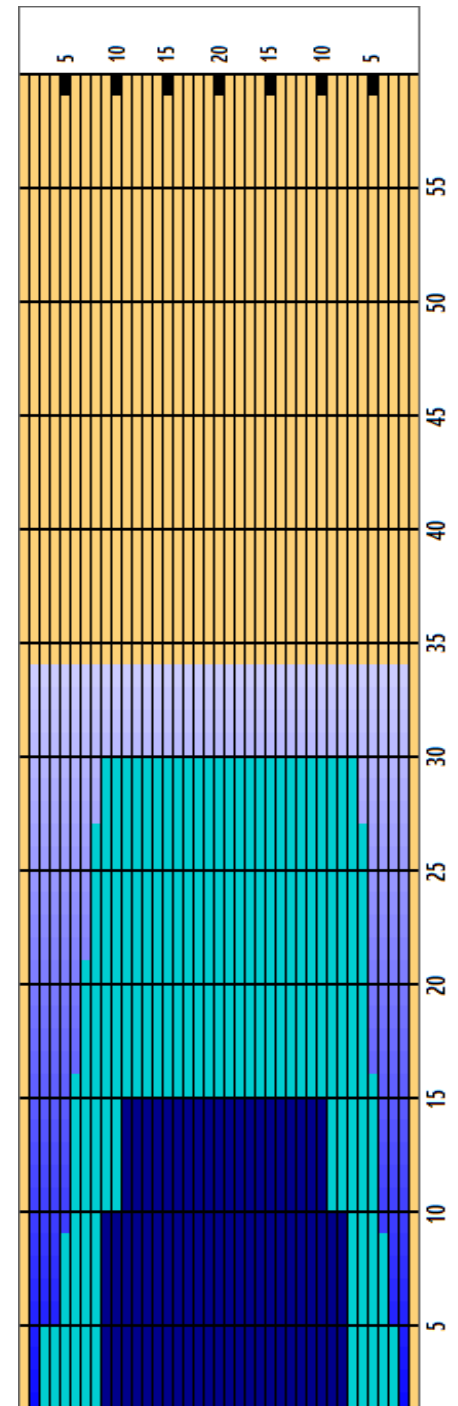


Oil Pattern Distance	34	Reverse Brush Drop	28	Oil Per Board	50 ul
Forward Oil Total	21.65 mL	Reverse Oil Total	4.4 mL	Volume Oil Total	26.05 mL
Tank Configuration	N/A	Tank A Conditioner	Kegel	Tank B Conditioner	Kegel

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	2	10	A	74	0.0	1.4	1.4	3700
2	3L	3R	2	14	A	70	1.4	5.3	3.9	3500
3	5L	4R	2	14	A	64	5.3	9.2	3.9	3200
4	6L	5R	3	18	A	90	9.2	16.8	7.6	4500
5	7L	6R	2	18	A	56	16.8	21.9	5.1	2800
6	8L	6R	2	18	A	54	21.9	27.0	5.1	2700
7	9L	7R	1	22	A	25	27.0	30.1	3.1	1250
8	2L	2R	0	30	A	0	30.1	34.0	3.9	0

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	A	0	34.0	15.0	-19.0	0
2	11L	10R	2	18	A	40	15.0	9.9	-5.1	2000
3	9L	8R	2	14	A	48	9.9	6.0	-3.9	2400
4	2L	2R	0	10	A	0	6.0	0.0	-6.0	0



Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	2.65	1.11	1	1	1.05	1.96

