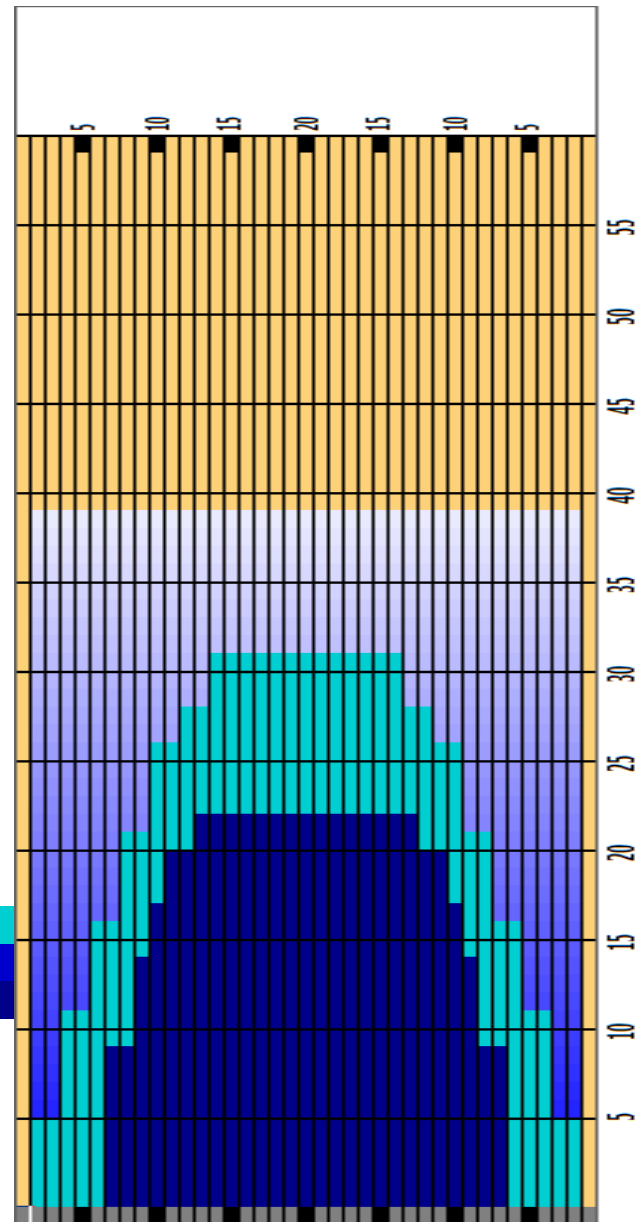


Oil Pattern Distance	39	Reverse Brush Drop	39	Oil Per Board	50 μ l
Forward Oil Total	19.7 mL	Reverse Oil Total	6.4 mL	Volume Oil Total	26.1 mL
Tank Configuration	Only A	Tank A Conditioner		Tank B Conditioner	

	START	STOP	LOADS	SPEED	CROSSED	START	END	FEET	T.OIL
1	2L	2R	4	14	148	0.0	5.9	5.9	7400
2	4L	4R	2	18	66	5.9	11.0	5.1	3300
3	6L	6R	2	18	58	11.0	16.1	5.1	2900
4	8L	8R	2	18	50	16.1	21.2	5.1	2500
5	10L	10R	2	18	42	21.2	26.3	5.1	2100
6	12L	12R	1	18	17	26.3	28.8	2.5	850
7	14L	14R	1	18	13	28.8	31.3	2.5	650
8	2L	2R	0	22	0	31.3	39.0	7.7	0

	START	STOP	LOADS	SPEED	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	22	0	39.0	22.0	-17.0	0
2	13L	13R	1	18	15	22.0	19.5	-2.5	750
3	11L	11R	1	18	19	19.5	17.0	-2.5	950
4	10L	10R	1	18	21	17.0	14.5	-2.5	1050
5	9L	9R	2	18	46	14.5	9.4	-5.1	2300
6	7L	7R	1	18	27	9.4	6.9	-2.5	1350
7	2L	2R	0	14	0	6.9	0.0	-6.9	0



~~Cleaner Ratio Main Mix~~ NA Forward
~~Cleaner Ratio Back End Mix~~ NA Reverse
~~Cleaner Ratio Back End Distance~~ NA Combined
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50
 Created by Swebowl TK 220808

Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle:Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	3.03	1.33	1.01	1.01	1.33	3.03

