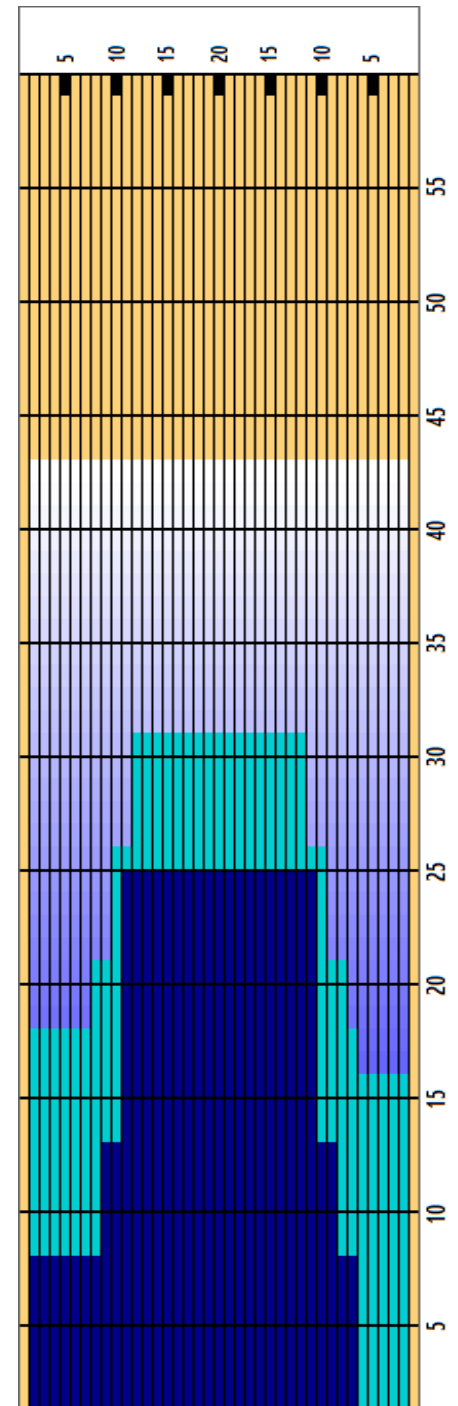


Oil Pattern Distance	43	Reverse Brush Drop	36	Oil Per Board	Multi ul
Forward Oil Total	20.945 mL	Reverse Oil Total	7.32 mL	Volume Oil Total	28.265 mL
Tank Configuration	Multi Tank	Tank A Conditioner	CURRENT	Tank B Conditioner	ICE

	START	STOP	LOADS	MICS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	4	50	14	3	B	148	0.0	5.9	5.9	7400
2	2L	2R	4	50	18	3	B	148	5.9	16.1	10.2	7400
3	2L	7R	1	50	18	3	A	32	16.1	18.6	2.5	1600
4	8L	8R	1	45	18	3	A	25	18.6	21.1	2.5	1125
5	10L	10R	2	45	18	3	A	42	21.1	26.2	5.1	1890
6	12L	12R	2	45	18	3	A	34	26.2	31.3	5.1	1530
7	2L	2R	0	45	22	3	A	0	31.3	37.0	5.7	0
8	2L	2R	0	45	26	3	A	0	37.0	43.0	6.0	0

	START	STOP	LOADS	MICS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	45	26	3	A	0	43.0	25.0	-18.0	0
2	11L	11R	4	45	22	3	A	76	25.0	12.6	-12.4	3420
3	9L	9R	2	50	18	3	A	46	12.6	7.5	-5.1	2300
4	2L	7R	1	50	14	3	A	32	7.5	5.6	-1.9	1600
5	2L	2R	0	50	14	3	A	0	5.6	0.0	-5.6	0



Cleaner Ratio Main Mix: 5:1 Forward  
 Cleaner Ratio Back End Mix: 5:1 Reverse  
 Cleaner Ratio Back End Distance: 59 Combined  
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



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Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	2.01	1.31	1	1	1.31	2.39

