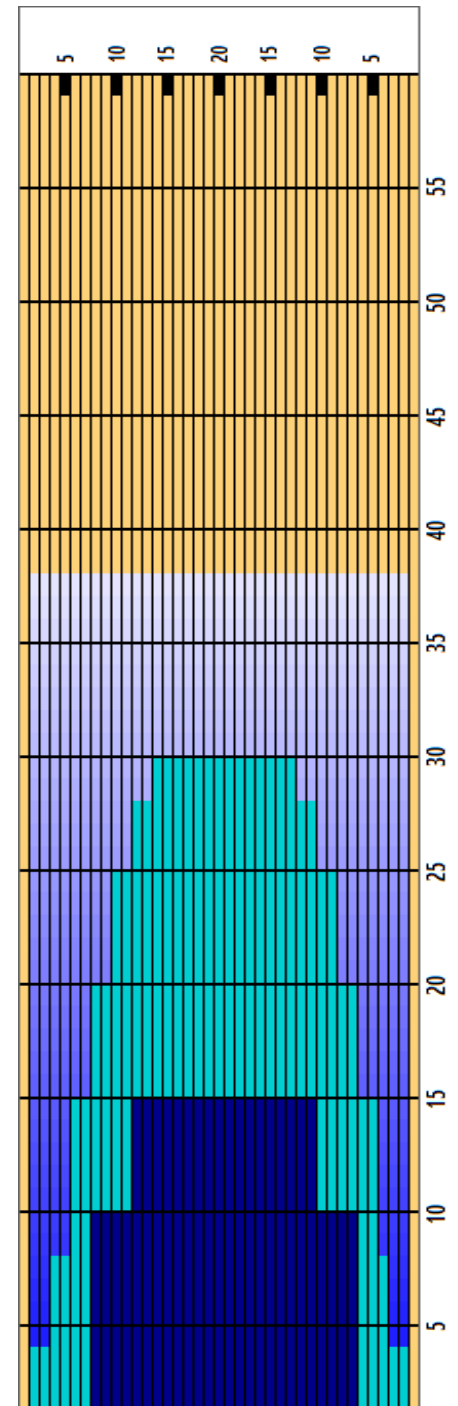


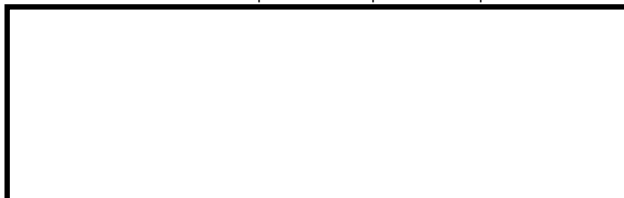
Oil Pattern Distance	38	Reverse Brush Drop	30	Oil Per Board	Multi ul
Forward Oil Total	21.6 mL	Reverse Oil Total	4.4 mL	Volume Oil Total	26 mL
Tank Configuration	Multi Tank	Tank A Conditioner	KEGEL	Tank B Conditioner	KEGEL

	START	STOP	LOADS	MICS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	4	50	10	3	A	148	0.0	4.2	4.2	7400
2	4L	4R	2	50	14	3	A	66	4.2	8.1	3.9	3300
3	6L	5R	3	50	18	3	A	90	8.1	15.7	7.6	4500
4	8L	7R	2	50	18	3	A	52	15.7	20.8	5.1	2600
5	10L	9R	2	50	18	3	A	44	20.8	25.9	5.1	2200
6	12L	11R	1	50	18	3	A	18	25.9	28.4	2.5	900
7	14L	13R	1	50	18	3	A	14	28.4	30.9	2.5	700
8	2L	2R	0	50	26	3	A	0	30.9	38.0	7.1	0

	START	STOP	LOADS	MICS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	50	30	3	B	0	38.0	15.0	-23.0	0
2	12L	11R	2	50	18	3	B	36	15.0	9.9	-5.1	1800
3	8L	7R	2	50	18	3	B	52	9.9	4.8	-5.1	2600
4	2L	2R	0	50	14	3	B	0	4.8	0.0	-4.8	0



Cleaner Ratio Main Mix 5:1 Forward  
 Cleaner Ratio Back End Mix 5:1 Reverse  
 Cleaner Ratio Back End Distance 59 Combined  
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	2.79	1.28	1.01	1	1.2	2.32

