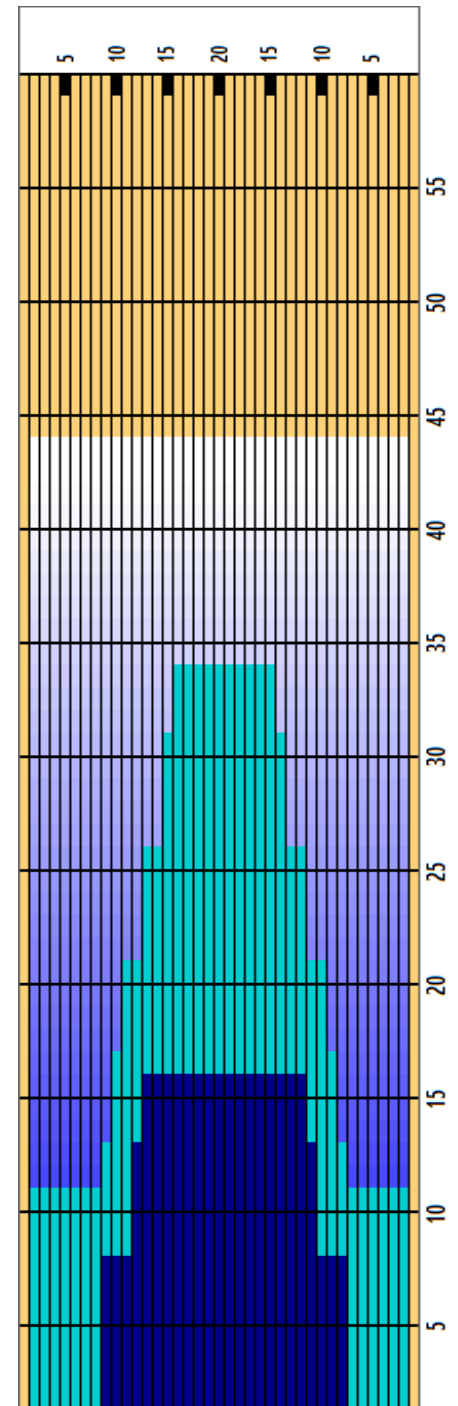


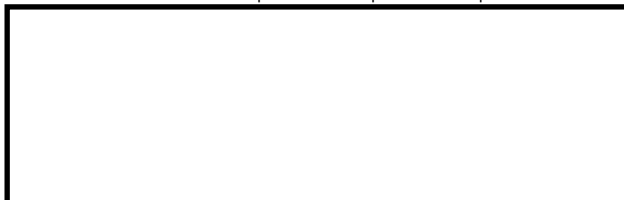
Oil Pattern Distance	44	Reverse Brush Drop	34	Oil Per Board	Multi ul
Forward Oil Total	21.65 mL	Reverse Oil Total	5 mL	Volume Oil Total	26.65 mL
Tank Configuration	Multi Tank	Tank A Conditioner	KEGEL	Tank B Conditioner	KEGEL

	START	STOP	LOADS	MICS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	7	50	14	3	A	259	0.0	11.9	11.9	12950
2	9L	8R	1	50	14	3	A	24	11.9	13.8	1.9	1200
3	10L	9R	2	50	14	3	A	44	13.8	17.7	3.9	2200
4	11L	10R	2	50	14	3	A	40	17.7	21.6	3.9	2000
5	13L	12R	2	50	18	3	A	32	21.6	26.7	5.1	1600
6	15L	14R	2	50	18	3	A	24	26.7	31.8	5.1	1200
7	16L	15R	1	50	18	3	A	10	31.8	34.3	2.5	500
8	2L	2R	0	50	22	3	A	0	34.3	40.0	5.7	0
9	2L	2R	0	50	26	3	A	0	40.0	44.0	4.0	0

	START	STOP	LOADS	MICS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	50	30	3	B	0	44.0	16.0	-28.0	0
2	13L	12R	1	50	22	3	B	16	16.0	12.9	-3.1	800
3	12L	11R	2	50	18	3	B	36	12.9	7.8	-5.1	1800
4	9L	8R	2	50	14	3	B	48	7.8	3.9	-3.9	2400
5	2L	2R	0	50	10	3	B	0	3.9	0.0	-3.9	0



Cleaner Ratio Main Mix 5:1 Forward  
 Cleaner Ratio Back End Mix 5:1 Reverse  
 Cleaner Ratio Back End Distance 59 Combined  
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	3.14	1.86	1.07	1.04	1.55	3.14

