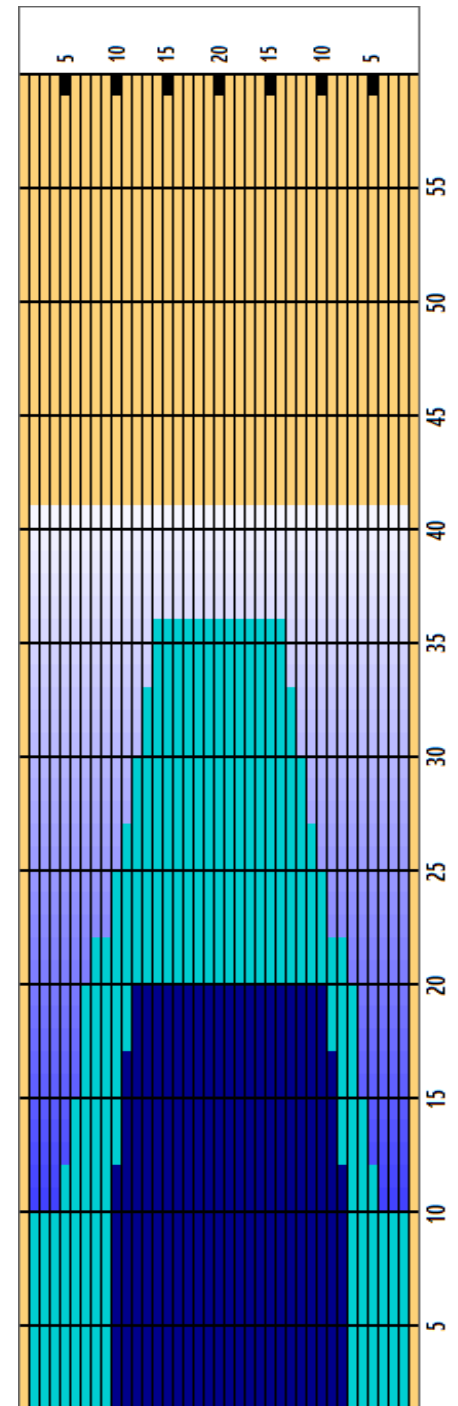


Oil Pattern Distance	41	Reverse Brush Drop	34	Oil Per Board	Multi ul
Forward Oil Total	20.45 mL	Reverse Oil Total	5.885 mL	Volume Oil Total	26.335 mL
Tank Configuration	Multi Tank	Tank A Conditioner	KEGEL	Tank B Conditioner	KEGEL

	START	STOP	LOADS	MICS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	5	50	18	4	A	185	0.0	10.2	10.2	9250
2	5L	5R	1	50	18	3	A	31	10.2	12.7	2.5	1550
3	6L	6R	1	50	18	3	A	29	12.7	15.2	2.5	1450
4	7L	7R	2	50	18	3	A	54	15.2	20.3	5.1	2700
5	8L	8R	1	50	18	3	A	25	20.3	22.8	2.5	1250
6	10L	10R	1	50	18	3	A	21	22.8	25.3	2.5	1050
7	11L	11R	1	50	18	3	A	19	25.3	27.8	2.5	950
8	12L	12R	1	50	18	3	A	17	27.8	30.3	2.5	850
9	13L	13R	1	50	22	3	A	15	30.3	33.4	3.1	750
10	14L	14R	1	50	22	3	A	13	33.4	36.5	3.1	650
11	2L	2R	0	50	26	2	A	0	36.5	41.0	4.5	0

	START	STOP	LOADS	MICS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	50	30	3	B	0	41.0	20.0	-21.0	0
2	12L	10R	1	55	22	3	B	19	20.0	16.9	-3.1	1045
3	11L	9R	2	55	18	4	B	42	16.9	11.8	-5.1	2310
4	10L	8R	2	55	18	4	B	46	11.8	6.7	-5.1	2530
5	2L	2R	0	50	18	4	B	0	6.7	0.0	-6.7	0



Cleaner Ratio Main Mix 5:1 Forward  
 Cleaner Ratio Back End Mix 5:1 Reverse  
 Cleaner Ratio Back End Distance 59 Combined  
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	3.2	1.51	1.01	1.01	1.3	3.2

