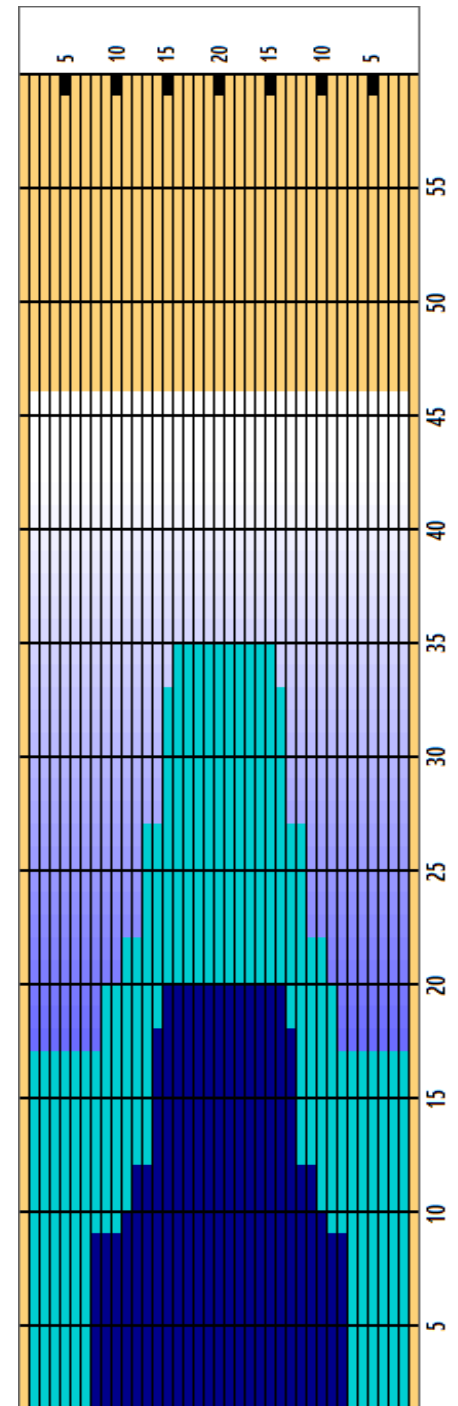


Oil Pattern Distance	46	Reverse Brush Drop	36	Oil Per Board	Multi ul
Forward Oil Total	23.95 mL	Reverse Oil Total	5.15 mL	Volume Oil Total	29.1 mL
Tank Configuration	Multi Tank	Tank A Conditioner	KEGEL	Tank B Conditioner	KEGEL

	START	STOP	LOADS	MICS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	10	50	14	3	A	370	0.0	17.8	17.8	18500
2	9L	9R	1	50	18	3	A	23	17.8	20.3	2.5	1150
3	11L	10R	1	50	18	3	A	20	20.3	22.8	2.5	1000
4	13L	12R	2	50	18	3	A	32	22.8	27.9	5.1	1600
5	15L	14R	2	50	18	3	A	24	27.9	33.0	5.1	1200
6	16L	15R	1	50	18	3	A	10	33.0	35.5	2.5	500
7	2L	2R	0	50	22	3	A	0	35.5	40.0	4.5	0
8	2L	2R	0	50	26	3	A	0	40.0	46.0	6.0	0

	START	STOP	LOADS	MICS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	50	30	3	B	0	46.0	20.0	-26.0	0
2	15L	14R	1	50	18	3	B	12	20.0	17.5	-2.5	600
3	14L	13R	2	50	18	3	B	28	17.5	12.4	-5.1	1400
4	12L	11R	1	50	14	3	B	18	12.4	10.5	-1.9	900
5	11L	10R	1	50	14	3	B	20	10.5	8.6	-1.9	1000
6	8L	8R	1	50	14	3	B	25	8.6	6.7	-1.9	1250
7	2L	2R	0	50	14	3	B	0	6.7	0.0	-6.7	0



Cleaner Ratio Main Mix 5:1 Forward
 Cleaner Ratio Back End Mix 5:1 Reverse
 Cleaner Ratio Back End Distance 59 Combined
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	2.3	1.8	1.11	1.05	1.67	2.3

